



INTERNATIONAL  
CALENDAR

## HABITAT III Regional Meeting: Europe

16 Mar. 2016

[www.europeanhabitat.com](http://www.europeanhabitat.com)

**Habitat III Europe Regional Meeting “European Habitat”** will involve a wide range of participants, that will debate regional priorities for the New Urban Agenda, and policy recommendations in the form of a final regional participants' declaration. The “European Habitat” is focusing on the region of the United Nations Economic Commission for Europe consisting of 56 Member States, while participation is open for all.

In this regard, “European Habitat” will gather recommendations reflecting the consensus reached at the regional level on a sustainable housing and other topics from the spectrum of a proposed New Urban Agenda.

In the process towards a New Urban Agenda, Habitat III Europe Regional Meeting “European Habitat” will discuss how to ensure access to decent, adequate, affordable and healthy housing for all, with due attention to reducing the impact of the housing sector on the environment. Final declaration from “European Habitat” will be considered official inputs to the Habitat III process. Join us at this exciting opportunity to discuss the challenges of Sustainable Housing in Liveable Cities.

Final “Prague Declaration” from “European Habitat” will be considered official inputs to the Habitat III process.

The **registration form and further information** is available on the following websites:

[www.europeanhabitat.com](http://www.europeanhabitat.com)

[www.habitat3.org/prague](http://www.habitat3.org/prague)